



Full range of subcontracting.

Hot Strip, Cold Strip, Stainless Steel, Sheet Metal, Non-ferrous Metal

VERTICAL CUTS AND TRIMMING

SLITTING LINE 1		SLITTING LINE 2	
Strip thickness	2 – 12 mm	Strip thickness	1 – 5 mm (< 1 mm upon request)
Insert-Coils	max. 32 t	Insert-Coils	max. 13,5 t
Strip width	max. 1.670 mm	Strip width	max. 1.030 mm
Strip size	20 mm up to max. spreading 1650 mm	Strip size	20 mm up to max. spreading 950 mm
Ring outer diameter	Uncoiling max. 2150 mm, Coiling max. 2020 mm	Ring outer diameter	Uncoiling max. 2055 mm, Coiling max. 2020 mm
Ring inner diameter	Uncoiling 508 / 610 / 765 mm, Coiling 508 / 610 mm	Ring inner diameter	Uncoiling Konus, Coiling 508 mm

COLD ROLLING

Strip thickness	1 – 8 mm
Insert-Rings	max. 4,5 t
Strip size	max. 320 mm
Ring outer diameter	max. 2000 mm
Ring inner diameter	Uncoiling 400 / 508 / 610, Coiling 508 mm

STRIP EDGE TRIMMING (THREADING, REALIGNING)

Strip thickness	1 – 8 mm
Insert-Rings	max. 4,5 t
Strip size	max. 320 mm (Threading max. 268 mm)
Ring outer diameter	max. 2000 mm
Ring inner diameter	Uncoiling 508 / 610, Coiling 508 mm

CONTACT

Stefan Dorn (Plant Management)	Telephone +49 (0)2331 / 9508 -12	st.dorn@erbe-flachstahl.de
Christian Holtkamp (Technical Management)	Telephone +49 (0)2331 / 9508 -20	c.holtkamp@erbe-flachstahl.de
Patrick Nolte (Sales/Production Planning)	Telephone +49 (0)2331 / 9508 -14	p.nolte@erbe-flachstahl.de
Tim Wollny (Sales/Production Planning)	Telephone +49 (0)2331 / 9508 -16	t.wollny@erbe-flachstahl.de
Angelika Huth (Order Processing)	Telephone +49 (0)2331 / 9508 -13	a.huth@erbe-flachstahl.de
Daniela Rösch (Order Processing)	Telephone +49 (0)2331 / 9508 -18	d.roesch@erbe-flachstahl.de